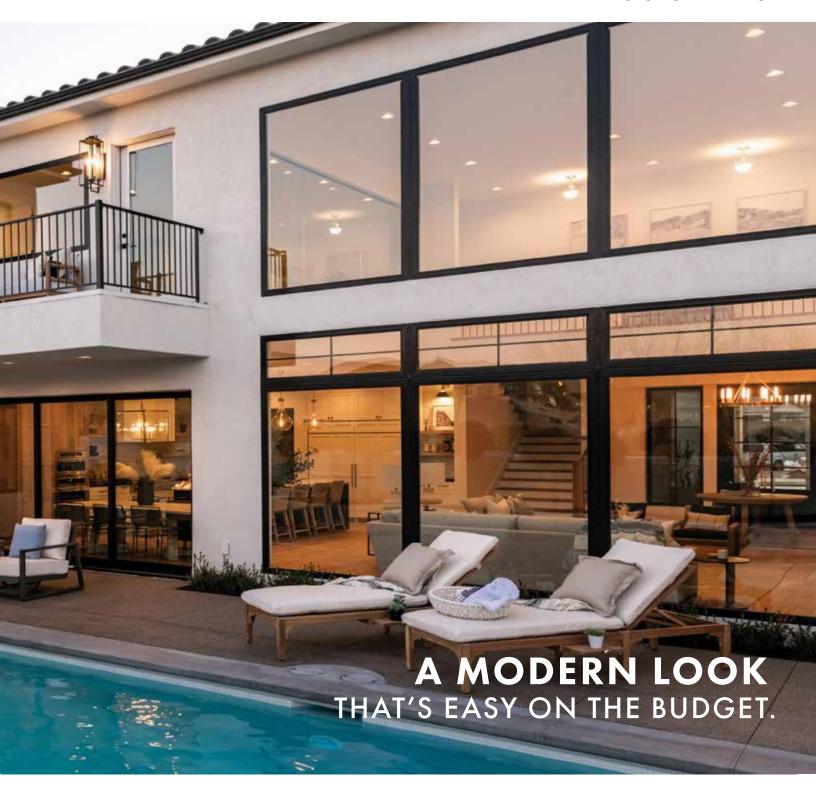


100 SERIES



PERFORMANCE

100 Series products simply perform like modern windows and doors should. They're made from our proprietary Fibrex® material, which is extremely low maintenance and blocks thermal transfer 700 times better than aluminum to help your customers save money on heating and cooling costs.

ATTRACTIVE CORNER SEAMS

Low-visibility corner seams for a cleaner and more modern look.

COLORS THAT LAST

Durable factory-finished interiors and exteriors never need painting and won't fade, flake, blister or peel,* even in extreme cold or heat.

ATTRACTIVE MATTE INTERIORS

Premium matte finish isn't shiny like vinyl and is available in white, Sandtone, dark bronze and black**

ENERGY EFFICIENT IN EVERY CLIMATE

Energy-efficient 100 Series products are available with options that make them ENERGY STAR® certified throughout the U.S. so they can help reduce heating and cooling bills.

Visit andersenwindows.com/energystar

for more information and to verify that the product with your glass option is certified in your area.





DESIGNED FOR PERFORMANCE

100 Series products are designed to meet or exceed performance requirements in all 50 states! See pages 103-104 for details.



EASY TO OPERATE FOR YEARS TO COME

All 100 Series products are tested to the extreme to deliver years of smooth, reliable operation.

SUPERIOR WEATHER RESISTANCE

Our weather-resistant construction seals out drafts, wind and water so well that your reputation is protected whatever the weather.

QUALITY SO SOLID, THE WARRANTY IS TRANSFERABLE

Many other window and door warranties end when a home is sold, but our coverage — 20 years on glass, 10 years on non-glass parts — transfers from each owner to the next. And because it's not prorated, the coverage offers full benefits year after year, owner after owner. So it can add real value when you decide to sell your home.



*Visit andersenwindows.com/warranty for details.

**Products with Sandtone, dark bronze and black interiors have matching exteriors.

†See your local code official for code requirements in your area.

DURABILITY

Think vinyl, only stronger. The proprietary Fibrex® material in our 100 Series products has all the benefits of vinyl while holding up better to weather and wear. This way, your customers' windows and doors are better protected from warping and cracking, even in tough climates.



The finish on 100 Series products has superior scratch resistance compared to painted vinyl windows** so they'll look beautiful for years to come.



Fibrex material retains its stability and rigidity in all climates, delivering exceptional durability. It makes our 100 Series products rigid and strong so the weathertight seals stay weathertight.



100 Series products can withstand temperatures up to 150°F, even for dark colors, meaning they won't warp due to sun exposure.

 $[\]hbox{**When 100 Series products were tested against five leading competitors' painted vinyl window products.}$



^{*}See the limited warranty for details.

FIBREX® MATERIAL

Developed by Andersen, Fibrex material is a revolutionary structural composite material that blends the very best attributes of vinyl and wood. Fibrex material saves on natural resources because it's composed of 40% reclaimed wood fiber by weight. Special polymer formulations surround and fill each wood fiber, enabling top performance. The result is a material that provides uncommon value and enhances the quality of any project. In use for over two decades in Andersen® products, Fibrex material has proven its strength and durability in all types of climates.

REVOLUTIONARY BUILDING MATERIAL

- Twice as strong as vinyl so weathertight seals stay weathertight
- Blocks thermal transfer nearly 700 times better than aluminum to help reduce heating and cooling bills
- Retains its stability and rigidity in all climates for exceptional durability
- Offers superior scratch resistance compared to painted vinyl*

ENVIRONMENTALLY RESPONSIBLE

- Since Andersen developed the highly sustainable Fibrex material, reuse of waste wood fiber has prevented the harvesting of nearly
 90 million board feet of timber
- 100 Series products can help builders earn LEED® points in three key categories:
 Energy & Atmosphere, Materials & Resources and Indoor Environmental Quality
- 100 Series products meet or exceed California Section 01350 Specification,
 a California indoor emission standard one of the toughest in the country
- Like all Andersen products, 100 Series products are designed to last**
 and help reduce future waste streams





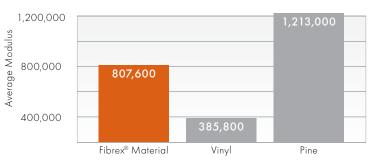


See how Andersen created Fibrex material at andersenwindows.com/fibrex

STABLE & PREDICTABLE

Fibrex® material is twice as stiff as vinyl. This strength makes it a better choice over time.

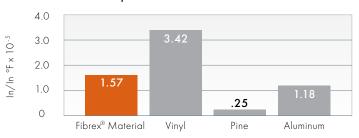
Stiffness



DURABLE & RELIABLE

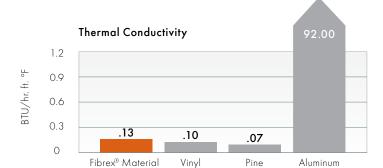
All materials expand and contract when exposed to extreme temperatures. In these types of conditions, Fibrex material performs twice as well as vinyl, which can bow and crack over time.

Thermal Expansion



EXCELLENT INSULATOR

The built-in thermal qualities of Fibrex material mean that less heat and cold get transferred through the product into your customers' homes. As an insulator, it's on par with vinyl and far superior to aluminum.

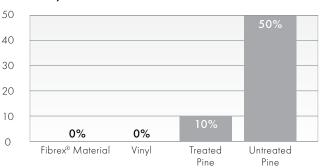


MOISTURE RESISTANT

Because Fibrex material combines wood fiber and a special polymer formula, water has a tough time penetrating. The result is an increased resistance to rot.

Decay of Materials

% Weight Loss Due to Decay



HEAT RESISTANT

Fibrex material can withstand temperatures in excess of 150°F, even for dark colors, making it a great fit for your projects in hot climates.

WINDOW & DOOR TYPES

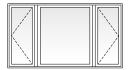
CASEMENT & AWNING WINDOWS

Casement windows are hinged on the side and open outward to the left or right, while awning windows are hinged at the top and open outward. Both are also available as non-operating stationary windows.





Twin Casement



Picture With Flanking Casements

SINGLE-HUNG WINDOWS

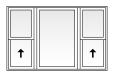
Single-hung windows feature a fixed upper sash with an operable lower sash that slides up and down.
For convenience, the hardware locks automatically when the window is closed. An arch single-hung is also available to add architectural interest.







Twin Single-Hung Arch Single-Hung



Picture With Flanking Single-Hungs

GLIDING WINDOWS

Gliding windows have one stationary sash and one operating sash that glides horizontally. A three-sash configuration, where two sash glide past a fixed center sash, is also available.







Gliding Active-Stationary

Gliding Stationary-Active



Gliding Active-Stationary-Active, 1:1:1 Sash Ratio



Gliding Active-Stationary-Active, 1:2:1 Sash Ratio



PICTURE, TRANSOM & SPECIALTY WINDOWS

Choose from a variety of shapes to make a signature statement or provide a delicate lighting accent. Shapes include picture, transom, half circle, quarter circle, circle, Springline™ and arch windows.

Custom shapes are also available, including unequal leg arch, trapezoid, pentagon, octagon and triangle windows.



GLIDING PATIO DOORS

Patio doors feature one stationary panel and one operating panel that glides smoothly on adjustable rollers. They feature a multi-point locking system for enhanced security and an optional exterior keyed lock for convenience. Sidelights and transoms are also available.







EXTERIOR & INTERIOR COLORS

100 Series windows and patio doors come in five exterior colors, including dark bronze and black – colors that are darker and richer than those of most vinyl windows. The interiors feature a premium matte finish for an attractive appearance.

EXTERIOR COLORS



INTERIOR COLORS



*Products with Sandtone, dark bronze and black interiors have matching exteriors. Printing limitations prevent exact duplication of colors. See your Andersen supplier for actual color samples.





HARDWARE

Casement & Awning Windows



Antique Brass | Black | Dark Bronze Sandtone | Satin Nickel | White

Folding handles avoid interference with window treatments.

Single-Hung & Gliding Windows



Hardware color matches the window's interior color. Shown in white.



Optional Metal Slim Line Lock

Antique Brass | Black | **Dark Bronze** Sandtone | Satin Nickel | White

Both lock styles automatically engage when window is closed.

Bold name denotes finish shown.

Gliding Patio Doors



Standard Handle
TULSA

Exterior handle matches the door's exterior color. Interior handle matches

the door's interior color. Dark bronze exterior and white interior shown.

AFTON

Antique Brass | Black Bright Brass | **Satin Nickel**

Optional auxiliary foot lock is available to secure the gliding panel and provides an extra measure of security when the door is in a locked position. See bage-92.

Bold name denotes finish shown.

GLASS OPTIONS

Andersen has the glass you need to get the performance you want, with options for every climate, project and customer. Check with your supplier for the selections that meet ENERGY STAR® requirements in your area.

		ENI	RGY	LIGHT		
GLASS		U-Factor How well a product prevents heat from escaping.	Solar Heat Gain Coefficient How well a product blocks heat caused by sunlight.	Visible Light Transmittance How much visible light comes through a product.	UV Protection How well a product blocks ultraviolet rays.	
SmartSun™	Thermal control similar to tinted glass, with visible light transmittance similar to Low-E glass.	• • • •	• • • •	• • • •	• • • •	
SmartSun with HeatLock® Coating	Applied to the room-side surface, it reflects heat back into the home and improves U-Factor values.	• • • •	• • • •	• • • •	• • • •	
Low-E	Outstanding overall performance for climates where both heating and cooling costs are a concern.	• • • •	• • • 0	• • • •	• • • •	
Low-E with HeatLock Coating	Applied to the room-side surface, it reflects heat back into the home and improves U-Factor values.	• • • •	• • • •	• • • • •	• • • •	
Sun	Outstanding thermal control in southern climates where less solar heat gain is desired.	• • • •	• • • •	• 0 0 0	• • • •	
PassiveSun®	Ideal for northern, passive solar construction applications where solar heat gain is desired.	• • • • •	• 0 0 0	• • • •	• • • •	
PassiveSun with HeatLock Coating	Applied to the room-side surface, it reflects heat back into the home and improves U-Factor values.	• • • •	• 0 0 0	• • • •	• • • •	
Clear Dual-Pane	High visibility with basic thermal performance.	• 0 0 0	0000	• • • •	0000	

Center of glass performance only. Ratings based on glass options as of January 2022. Visit andersenwindows.com/energystar for ENERGY STAR map and NFRC total unit performance data.

HEATLOCK TECHNOLOGY

Applied to the room-side glass surface, HeatLock coating reflects heat back into the home for improved performance.

TIME-SAVING FILM

We protect our products during delivery and construction with translucent film on the glass that peels away for a virtually spotless window.

For more details on our glass options, visit andersenwindows.com/glass



ADDITIONAL GLASS OPTIONS

Tempered safety glass is standard on patio doors and required for larger window sizes.

Patterned glass lets in light while obscuring vision and adds a unique, decorative touch.

Cascade and Reed patterns can be ordered with either a vertical or horizontal orientation.



GLASS SPACER OPTIONS

In addition to stainless steel glass spacers, black glass spacers are now available as a standard offering to provide another way to customize project designs and achieve a contemporary style. Black glass spacers blend in with the color of the window or door for a sleek design, or serve as a shadow line.

Add full divided light grilles, and the grille spacer bar between the glass will match the selected glass spacer color.



GRILLE OPTIONS

Grilles for Andersen® 100 Series windows and patio doors are available in a wide variety of patterns to complement virtually any style of home. Plus, they have options for easy cleaning and architectural authenticity many vinyl windows can't match.



Finelight grillesbetween-the-glass



Finelight grillesbetween-the-glass with permanent exterior grilles



Permanent exterior and permanent interior grilles with spacer

FULL DIVIDED LIGHT

Permanently applied to the exterior and interior of the window, with a spacer between the glass.



Permanent exterior and permanent interior grilles with no spacer

SIMULATED DIVIDED LIGHT

Permanently applied to the exterior and interior of the window, with no spacer between the glass.

FINELIGHT™ GRILLES BETWEEN-THE-GLASS

Make glass easy to clean and have an elegant, sculpted profile. Choose a two-sided color scheme to match both the interior and exterior of the window or patio door. Also available with exterior grilles to provide architectural style and detail.

Grille Bar Widths Actual width shown.



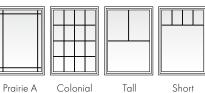
3/4" (19) width grille bar for windows.



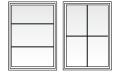
1" (25) width grille bar for patio doors.

A 2 1/4" (57) width profile is available for most units to simulate a meeting rail or a multi-unit combination, such as a transom over a window or patio door.

Grille Patterns



Tall Short Fractional Fractional



Specified Equal — Light*



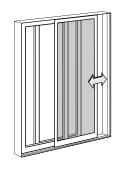
L Custom J

To see all of the standard patterns available for a specific window or door, refer to the detailed product sections in this product guide or contact your Andersen supplier.

INSECT SCREEN OPTIONS



Insect screens for venting windows have a fiberglass screen mesh. Optional TruScene® insect screens are made with a micro-fine stainless steel mesh, providing 50% greater clarity than our conventional insect screens. Insect screen frames for casement and awning windows are color matched to the product interior and for single-hung and gliding windows are matched to the product exterior.



Gliding insect screens for 2-panel gliding patio doors have a fiberglass screen mesh. Insect screen frames for doors are color matched to the product exterior.

^{*}Specify number of same-size rectangles across or down. Dimensions in parentheses are in millimeters.

AN EASIER WAY TO BUILD BIGGER VIEWS

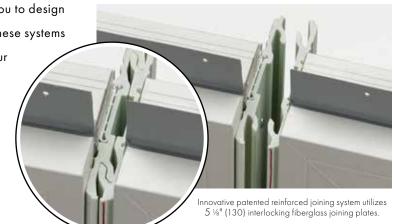
Our unique reinforced joining systems make it easier for you to design

and install large window combinations in your projects. These systems

use strong, fiberglass construction and can be joined at our factory, on the job site, or even within a rough opening — wherever works best for you. This way you can easily and confidently build bigger views for your customers.

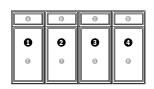
Non-reinforced joining options include factory-joined combinations or field joining kits. For more information,

visit andersenwindows.com/joining.



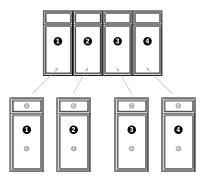
Reinforced Factory-Joined Combinations

Eliminate the need for job site assembly and receive fully joined, factory-assembled window combinations to fit rough openings up to 12' $(3658) \times 8'$ (2438) or 8' $(2438) \times 12'$ (3658).

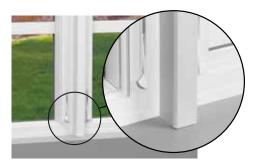


Reinforced Easy Connect Joining System

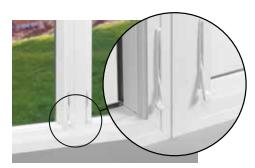
Receive lighter, easier-to-handle, pre-assembled smaller combinations that join as you install them into the rough opening, making it easier to install large combinations. In fact, most contractors surveyed said they could reduce the number of installers by 50% using the Andersen Easy Connect Joining System.*



Reinforced & Non-Reinforced Interiors



Appearance of a reinforced join.



Appearance of a non-reinforced join.

	ASSEMBLY	READY TO INSTALL	NUMBER OF	HALLMARK CERTIFIED"	TESTED TO AAMA 450	PERFORMANCE	COMBINATION SIZE LIMITATIONS
REINFORCED FACTORY-JOINED COMBINATIONS	FACTORY	•	MORE	•	•	extensive unit combination size options available certified to PG50**	max. Join length: 12' max. Joined Combination: 12' x 8' or 8' x 12' 96 sq. ft. or 8.92 m²
REINFORCED JOINING KITS	JOB SITE		MORE	•	•	extensive unit combination size options available certified to PG50**	max. join length; 12' max. joined combination; 16' x 9' or 12' x 12' 144 sq. ft. or 13.34 m²
REINFORCED FACTORY-PREPPED EASY CONNECT JOINING SYSTEM	IN THE OPENING	•	FEVVER	•	•	extensive unit combination size options available certified to PG50**	max. Join length: 12' max. Joined Combination Height: 16' no maximum width
NON-REINFORCED FACTORY-JOINED COMBINATIONS	FACTORY	•	MORE	•	•	EXTENSIVE UNIT COMBINATION SIZE OPTIONS AVAILABLE CERTIFIED UP TO PG50**	max. Join length; 8' max. Joined Combination; 12' x 8' or 8' x 12' 96 sq. ft. or 8.92 m²
NON-REINFORCED JOINING KITS	JOB SITE		MORE	•	•	EXTENSIVE UNIT COMBINATION SIZE OPTIONS AVAILABLE CERTIFIED UP TO PG50**	max. Join length; 8' max. Joined Combination; 12' x 8' or 8' x 12' 96 sq. ft. or 8.92 m²

*69% of 156 builders/general contractors in a 2018 survey said they could reduce the number of installers by half using the Easy Connect Joining System when comparing the installation of a 12' (3658) wide x 8' (2438) high pre-assembled window combination unit with four 3' (914) wide x 8' (2438) high window combination units.