General Installation Requirements

FRAMING AND SHEATHING

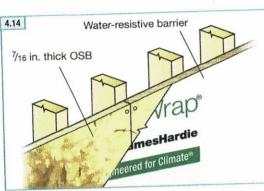
Refer to the appendix for more information on rigid foam insulation.

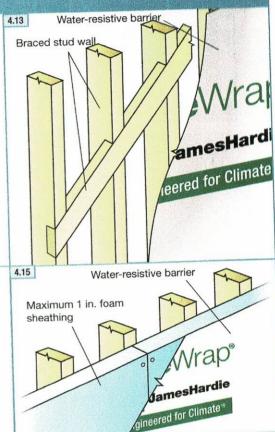
James Hardie® siding and trim products can be installed over braced wood or steel studs spaced at a maximum of 24 in. on center or directly to 7/16 in. thick OSB or equivalent sheathing. These products can also be installed over solid-foam insulation board up to 1 inch thick.

Irregularities and unevenness in framing, sheathing, foam and other wall assembly components, including under driven nails, can telegraph through to the finished siding and trim. These irregularities should be corrected before the siding is installed.

When installing James Hardie siding and trim products over steel studs James Hardie requires a minimum 20 gauge and recommends

a maximum of 16 gauge. Steel framing that is outside of this range may be too flimsy to provide adequate holding power or too heavy for some fastening systems.



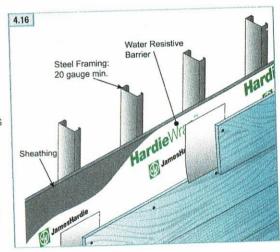


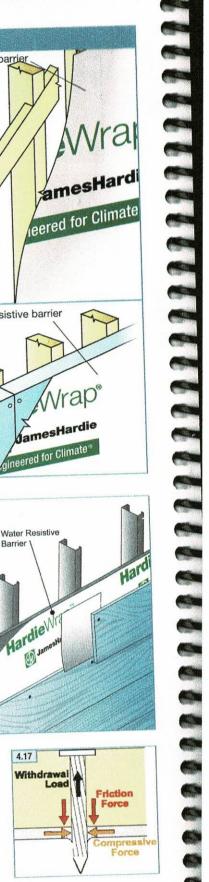
When using pins to attach siding products to steel, it is important to hold the material tight to the steel framing when driving the pin as the pin will not pull the material tight to the framing the same as a nail into wood will. Once the pin has been driven into the steel stud it is also important to not set or hit the nail a second time with a hammer. When driven into steel, the ballistic-shaped point uniformly pierces the steel instead of drilling it out or tearing the steel. The displaced steel rebounds around the pin to create a strong compressive force on the shank of the pin When the pin is hit with a hammer it disrupts the compressive and frictional forces holding the pin and significantly reduces the overall holding capacity of the pin If the pin does is not set properly during the first attempt, the pin should be removed and replaced with a second pin

When using a screw to attach James Hardie products to steel, a screw with a self tapping point should be used. A self tapping screw

functions by having a cutting edge which drills away the material, making a tiny hole for the screw to go into. Some self tapping screws may be wing tipped which are intended to bore out the fiber cement (creating a pilot hole), and will break off as the screw goes into the steel. Either type of screw is acceptable for use.

Refer to the correct code compliance reports when selecting a fastener for steel applications and choose the corresponding tools from the tool section of this guide.





WATER-RESISTIVE BARRIER

Prior to siding, make sure the water-resistive barrier is properly installed according to the manufacturers' instructions Refer to page #30 for more information on HardieWrap® weather barrier including complete installation requirements.

IBC Code Reference: "1403.2 Weather protection. Exterior walls shall provide the building with a weather-resistant exterior wall envelope. The exterior wall envelope shall include flashing, as described in Section 1405.3. The exterior wall envelope shall be designed and constructed in such a manner as to prevent the accumulation of water within the wall assembly by providing a water-resistive barrier behind the exterior veneer, as described in Section 1404.2, and a means for draining water that enters the assembly to the exterior. Protection against condensation in the exterior wall assembly shall be provided in accordance with the International Energy Conservation Code.

Exceptions:

- 1. A weather-resistant exterior wall envelope shall not be required over concrete or masonry walls designed in accordance with Chapters 19 and 21, respectively.
- 2. Compliance with the requirements for a means of drainage, and the requirements of Sections 1404.2 and 1405.3, shall not be required for an exterior wall envelope that has been demonstrated through testing to resist wind-driven rain, including joints, penetrations and intersections with dissimilar materials, in accordance with ASTM E 331 under the following conditions..."

Finishing and Maintenance

STAGING

Heavy building products and components such as roofing, drywall and floor coverings should be stored throughout the structure prior to the installation of the siding. Distributing the weight in this manner will reduce the possibility of floor plate compression on two or more story homes.

FLASHING

When using James Hardie siding, trim, and weather barrier products, make sure that roof flashing, water table flashing, window and door flashing, and flashing for other building envelope penetrations are properly installed and lapped so that moisture drains down and to the exterior. Note: The successful installation of flashing requires thorough planning before installation of roofing or siding. Scheduling and sequencing are important factors as well as having the correct flashings available on site at the correct time. James Hardie does not recommend the use of mill finished, raw aluminum flashing or any other product that may bleed or adversely react with cement products. Painted or coated aluminum flashings are recommended.

Manufacturers of ACQ and CA preservative-treated wood recommend spacer materials or other physical barriers to prevent direct contact of ACQ or CA preservative-treated wood and aluminum products. Fasteners used to attach HardleTrlm Tabs to preservative-treated wood shall be of hot dipped zinc-coated galvanized steel or stainless steel and in accordance to 2009 IRC R317.3 or 2009 IBC 2304.9.5.

IBC Code Reference: "1405.3 Flashing. Flashing shall be installed in such a manner so as to prevent moisture from entering the wall or to redirect it to the exterior. Flashing shall be installed at the perimeters of exterior door and window assemblies, penetrations and terminations of exterior wall assemblies, exterior wall intersections with roofs, chimneys, porches, decks, balconies and similar projections and at built in. gutters and similar locations where moisture could enter the wall. Flashing with projecting flanges shall be installed on both sides and the ends of copings, under sills and continuously above projecting trim."

HardieShingle® Siding

ESR-1844 & 2290 Report

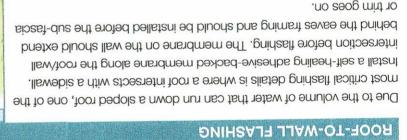
page 13 as stated on flashing ders Roofing felt the roofing felt. over the step flashing and 4.18 Self-adhering membrane Water-resistive barrier laps



and fascia

Drip edge

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lap over the step flashing. flashing at an angle. The water-resistive barrier on the wall should then Kickout flashing can be made by cutting and bending a piece of step point, install a kickout flashing to deflect water away from the siding. positioned at every shingle course. Where the roof begins at its lowest The roof should then be flashed to the wall with step flashing

manufacturer's installation instructions. example of a preformed polypropylene kickout. Be sure to follow all that are designed to divert water away from the wall. Below is an There are several companies that sell pre-made kickout flashings

WARNING



behind the siding and the end of the roof intersection R905.2.8.3 and be angled between 100° - 110° to deflect water from dumping Caution: The kickout flashing shall be min 4 in x 4 in as required by IRC code

SHELLIND



runoff into the gutters and away from the 1 in. gap. Kickout flashings should be installed on the roof above to divert roof Maintain a 1 in. clearance between the siding and the gutter end-cap. If gutters are installed, they should not terminate against siding or trim.

this water is important over the life of a home. storm can be substantial. Managing the collection and distribution of The amount of water that can be generated from a rain shower or

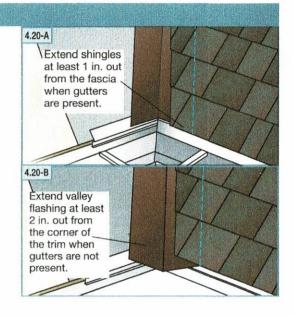
or direction and around roof openings..." and roof intersections, at gutters, wherever there is a change in roof slope Code Reference: "1503.2.1 Locations. Flashing shall be installed at wall

TIP: James Hardie recommends the use of rain gutters whenever possible.

For added protection at roof valleys, James Hardie requires one of the following options:

- 1. If rain gutters are present: As the roof is being shingled, have the roofer extend the shingles at least 1 in. out from the fascia to direct water directly into the gutters (figure 4.20-A).
- 2 If rain gutters not present: When rain gutters are not present, have the roofer extend the valley flashing at least 2 in. out from the corner to direct water further away from the building (figure 4.20-B).
- 3. If the roof is already flashed and shingled, add a short piece of flashing to extend the valley in compliance with figure 4.20-B.

The above requirement also applies to roof valley's at any other locations where the fascia runs into a roof line such as dormer valleys and roof-to-roof intersections.



Weather Barrier Boards/Battens

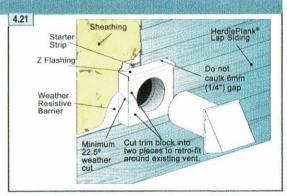
PENETRATIONS

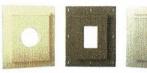
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For penetrations in the building envelope such as hose bibs and holes 1½ in diameter or larger, such as dryer vents, a block of HardieTrim® 5/4, 4/4 boards shall be installed around the point of penetration. Blocking **should** be a minimum 3 in radius greater than the radius of the penetration. To install a block around an existing vent pipe, it may be necessary to cut the block into two pieces. In this case, weather-cut the trim to fit it into place. Install flashing over the top of the trim block.

Penetrations through a building envelope are made to accommodate needs such as hose bibs, dryer and furnace vents, electrical conduit, etc. It is important to restore the weather-resistant barrier of the home after cutting a hole for the penetration.

There are several pre-made blocking and flashing products available that can simplify the installation of a penetration. One such example is Sturdimount[®]. Be sure to follow all manufactures installation instructions.





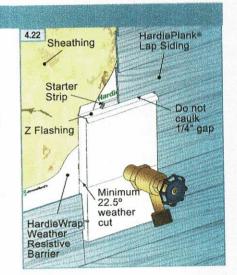
Sturdi Mount.

TIP: As most penetrations will require blocking and flashing, some planning is required. As the trim is ordered for the home, don't forget to order some extra to serve as blocking.

HOSE BIBS

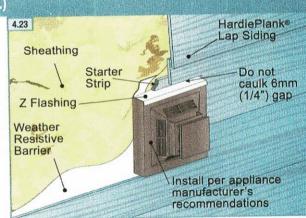
Hose bibs are a source of water which increases the likelihood of moisture related problems. The goal is to keep the water outside of the building and the best way to do this is keep the water off the walls. A good preventative measure is to extend the hose bib further from the wall. A downward slope on the water pipe as it leaves the building will also encourage any slow leaks to fall away from the home.

Large piping over 1½ in. diameter is required to have blocking and flashing at the penetration. A block of HardieTrim® 5/4, 4/4 boards should be installed around the point of penetration. To install a block around an existing pipe, it may be necessary to cut the block into two pieces. In this case, weather-cut the trim to fit it into place. Install flashing over the top of the trim block.



HOT AIR VENTS (Dryer, Stove, Furnace, Heater, Etc.)

For hot air vents including dryer vents, stove vents, and furnace and heater exhaust, it is important to move the air away from the building envelope. As the vent is installed, a path for that moisture to leave the area should be identified. Consider what is being vented and where it is going before installing the vent. For instance, a dryer vent directly under an eave is going to force hot, moist air to rise and collect at the soffit. A good preventative measure for many vents is to increase the distance they extend from the wall to help expel moisture from the building.



For dryer vents, avoid placement too low to the ground where debris could easily impede air flow, trapping heat and moisture. Some types of high efficiency furnaces can be vented out through the walls. In these cases, avoid locating the vent too close to the roof or eaves where heat and moisture will be trapped.

TIP: Consider location of the vent prior to installation and consider extending the vent further from the wall.

Any vent piping is required to have blocking and flashing at the penetration. A block of HardieTrim® 5/4, 4/4 boards should be installed around the point of penetration. The blocking should extend 3-4 in. along the wall from the edge of the vent. To install a block around an existing vent, it may be necessary to cut several blocks, with weathercuts on each piece. Flashing must be installed over the top of the trim block.

LIGHTS AND ELECTRICAL OUTLETS

Lights and Electrical boxes should have the same flashing and blocking as other large penetrations such as vents. Many lights utilize square electrical boxes. Blocking a square object should still incorporate the best practices of an angled weather cut.



WIRES, CONDUIT OR OTHER FIXED PIPES

For small penetrations such as wires, electrical conduit, and pipes less than 1½ in. in diameter (excluding hose bibs) no blocking is necessary. The circumference of pipe or wire should be sealed with a barrier foam and/or caulked.



AIR CONDITIONERS, SERVICE PANELS, AND OTHER WALL MOUNTED DEVICES

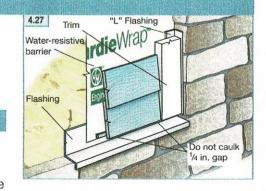
Wall mounted devices and air conditioners represent large penetrations into the building envelope and structure. Before installing a unit, please consult the architect or structural engineer to determine if additional bracing is necessary. The device should be installed per manufactures instructions and flashed properly. Any condensate drains should extend out 4 in from the wall, and angle down.

BUTTING TO MORTAR OR MASONRY

James Hardie® siding and trim products should not be butted directly against mortar or masonry, including stone, brick, or concrete block. In these situations, a flashing should be installed to isolate the trim or siding from the mortar or masonry.

CLEARANCES

James Hardie specifies clearances to ensure the long-term durability of their products and the buildings on which they are installed. Failure to provide the proper clearances, as specified below, may affect performance of the building system, violate building codes or James Hardie requirements, and may void any warranty on the products.



SIDING TO GROUND CLEARANCE

James Hardie products must be installed with a minimum of 6 in. clearance to the ground on the exterior of the building. Clearances greater than 6 in. may be required in accordance with local building codes. Foundations are typically required to extend above the adjacent finished grade a minimum of 6 in. or as required by local building codes.

Siding and trim

Minimum 6 in. clearance

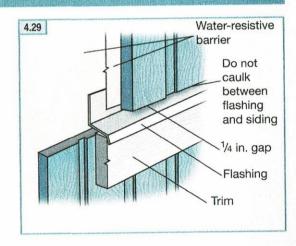
Ground

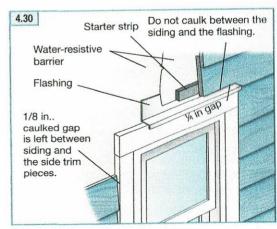
IBC Code Reference: "1803.3 Site grading. The ground immediately adjacent to the foundation shall be sloped away from the building at a slope of not less than one unit vertical in 20 units horizontal (5-percent slope) for a minimum distance of 10 feet (3048 mm) measured perpendicular to the face of the wall..."

SIDING TO FLASHING CLEARANCE

A 1/4 in. clearance must be maintained between James Hardie® siding and trim products and any horizontal flashing.

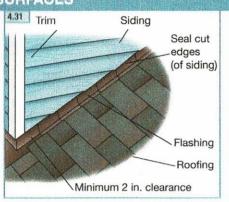
All horizontal flashing should be installed with a positive slope in such a way that it promotes proper drainage and does not allow moisture to pool on top of the flashing.

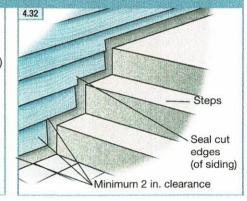




SIDING AND TRIM TO SOLID SURFACES

A clearance of 2 in. must be maintained between James Hardie siding and trim products where they meet roofs, decks, paths, steps, driveways or any other solid surfaces.





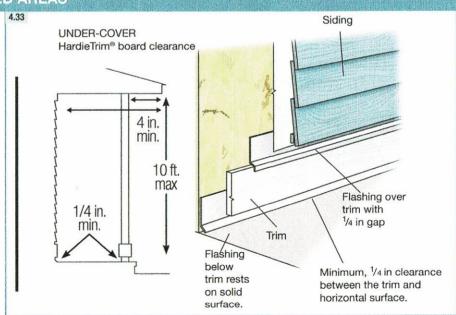
Code Reference: "1503.2.1 Locations. Flashing shall be installed at wall and roof intersections, at gutters, wherever there is a change in roof slope or direction and around roof openings..."

IRC Code Reference: "905.2.8.3 Sidewall flashing. Base flashing shall be continuous or step flashing shall be a minimum of 4 in. in height and 4 in. in width"

CLEARANCES FOR SHELTERED AREAS

Maintain a ¼ in. clearance for HardieTrim boards installed under cover, Under cover is defined as:

- Not more than 10 feet below a roof overhang, and
- Not less than 4 inches horizontally from the edge of the roof overhang

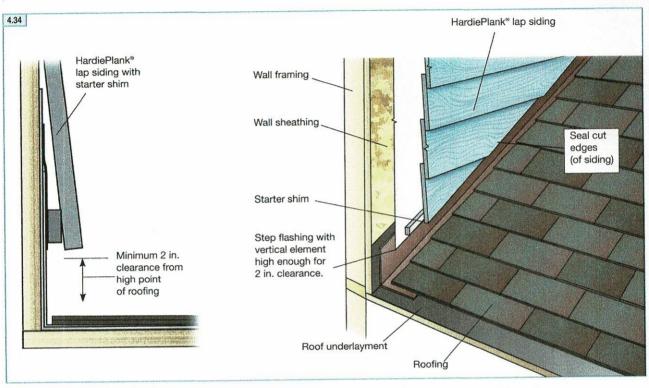


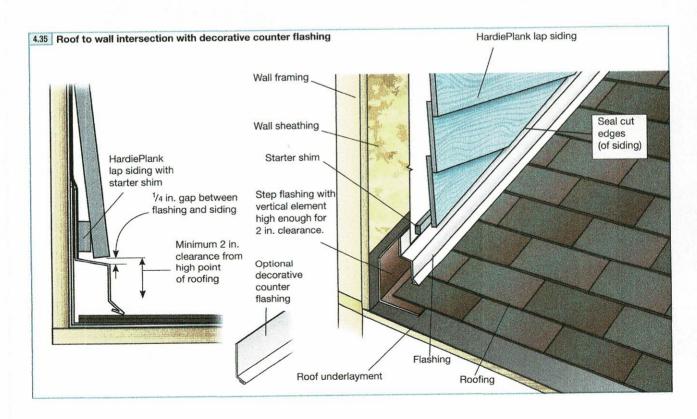


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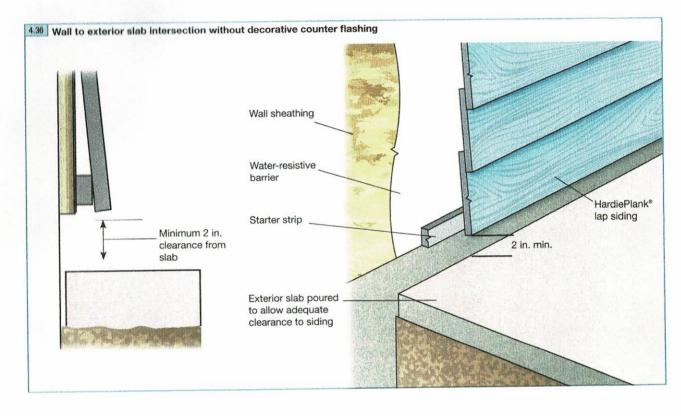
James Hardie siding and trim products must not be installed such that they remain. in contact with standing water.

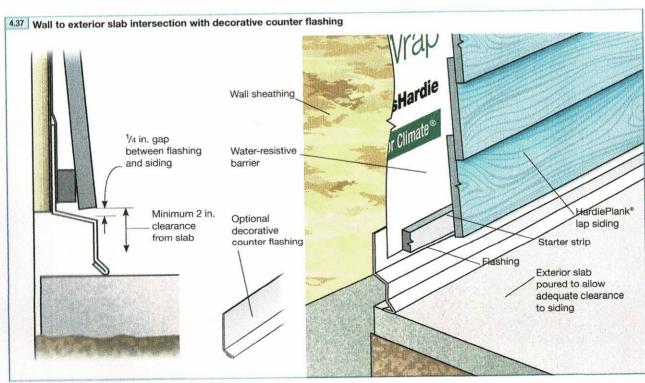
Here are examples of details that can help improve the aesthetics of clearance requirements. Check with a design professional and local building officials to ensure that the chosen details are correct for their intended purpose and location.

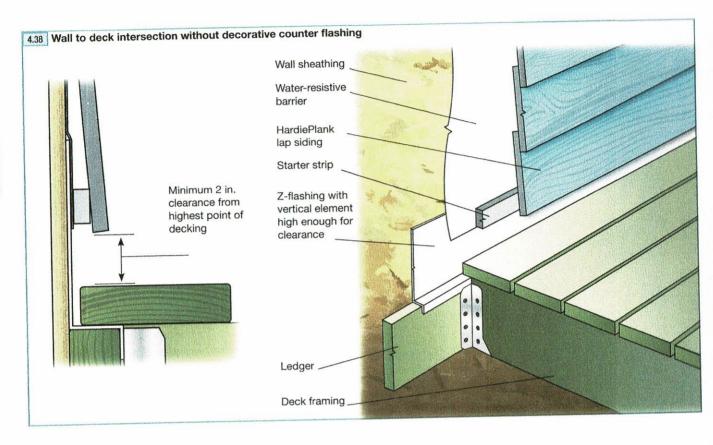


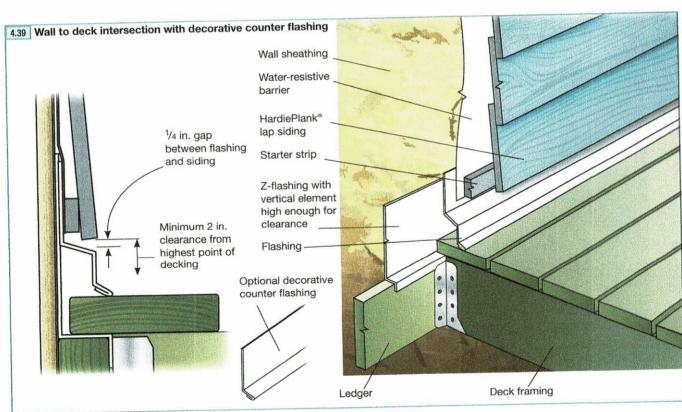


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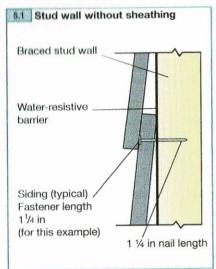


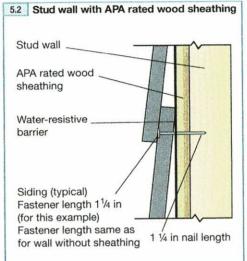


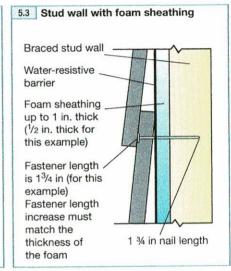


General Fastener Requirements

Each product section of the James Hardie Installation Guide contains fastener requirements for that specific product. In general if siding is to be installed over a non-structural sheathing such as foam, gypsum, or builder board, increase the length of the fastener by the thickness of the non-structural sheathing. For example, if a 1½ in. fastener would normally be required for an application, but the siding is being installed over ½ in foam sheathing, increase the fastener length by ½ - 1¾ in. fastener length. For siding installation over a framed wall with structural sheathing such as plywood or OSB, the fastener length does not need to be increased.







WARNING

When installing siding over foam sheathing, care must be taken not to overdrive the nails and compress the foam. The resulting unevenness in the wall could distort the siding and give the wall an unsightly wavy appearance.

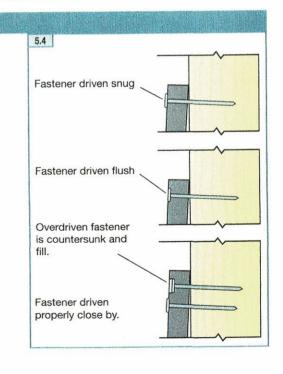
PNEUMATIC FASTENING

James Hardie® siding and trim products can be hand-nailed or fastened pneumatically. However, fastening with a pneumatic nailer is recommended for speed and consistency. Nails should be driven snug or flush with the surface of the siding.

For pneumatic nailing, set the air pressure so that the nails are driven to the proper depth. A flush mount attachment on the head of the nailer is recommended. If setting the nail depth proves difficult, choose a setting that slightly under-drives the nails. Then drive any under-driven nails snug to the surface with a smooth-faced hammer.

If nails are driven too deep, countersink them with a nail set, and fill, then drive another nail near by to the proper depth. Never use staples to attach James Hardie products.

TIP: Stainless steel fasteners are recommended when installing James Hardie products.



Finishing

FINISHING JAMES HARDIE® SIDING AND TRIM PRODUCTS

For best results when painting factory-primed James Hardie® siding and trim products, use high-quality exterior-grade acrylic topcoats. For best results with unprimed James Hardie siding and trim products, prime first with exterior-grade acrylic primer, and then finish with high-quality exterior-grade acrylic topcoats. Two finish coats of paint are recommended.

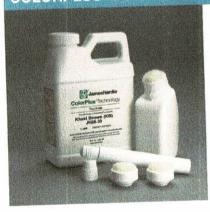
Use primers and topcoats that are designed and recommended for cement-based building materials such as fiber-cement, masonry, brick or stucco.

A

WARNING

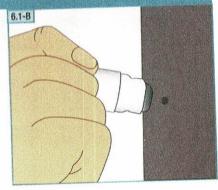
- Finish factory primed James Hardie siding and trim products within 180 days of installation.
- The use of oil-based paints on unprimed fiber cement could result in increased surface roughness, loss of adhesion, cracking or excessive chalking.
- DO NOT use stain, oil/alkyd base paint, or powder coating on James Hardie® Products.
- Never apply paint to saturated product.

COLORPLUS® TOUCH-UP





Edge Coater - edge coating is required for any field cuts to seal the edges and make joints less visible.



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Touch-up Pens - conceal nailheads and very small nicks and scratches less than a dime size. Replace the area with a new piece of plank or panel if area is larger than a dime.

Note: Edge Coaters or Touch-up Pens should not be used to touch-up any area that is larger than a dime.

Note: James Hardie [JH] does not approve caulk (including JH Color matched caulk), other caulking or cementitions patching compounds to touch up nail heads, nail holes, dents, cracks or other minor surface blemishes on JH ColorPlus products.



WARNING

Do not allow ColorPlus touch-up to freeze. Apply touch-up when temperature of the air and the siding products is above 40°F (4°C).

When installing HardieTrim® 5/4, 4/4 boards with ColorPlus® Technology, leave the protective laminate sheet on the board during cutting and installation. To install HardieTrim 5/4, 4/4 boards with ColorPlus® Technology, first fasten the trim using a finish nailer with the nails driven through the laminate sheet. Using a touch-up pen that matches the color of the trim, cover up the nail heads through the laminate sheet at the point of entry. After the nailing and touch-up are complete, remove the protective laminate sheet.



Weather Barrier Boards/Battens

Lap Siding

When installing other products such as HardiePlank® Lap Siding and HardiePanel® Vertical Siding with ColorPlus® Technology, leave the protective laminate sheet on the board during cutting and installation. Once the product is installed the laminate sheet should be removed.

TIP: As with any pre-finished building product, care should be taken when handling and cutting James Hardie ColorPlus products. At the job-site use a soft cloth to gently wipe any residue or construction dust left on the product

CAULK

James Hardie recommends the use of caulks and sealants that remain permanently flexible. Look for the words "permanently flexible" written clearly on the label or in the accompanying literature.

For best results, use an Elastomeric Joint Sealant complying with ASTM C920 Grade NS, Class 25 or higher, or a Latex Joint Sealant complying with ASTM C834. Caulking/sealant must be applied in accordance with the caulking/sealant manufacturer's written instructions.

James Hardie does not warrant and does not accept liability for the appearance or the performance of field-applied caulks and sealants.

REPAIR PATCHING

Dent, chips, cracks and other minor surface damage in James Hardie primed siding and trim products can be filled with cementitious patching compound except on ColorPlus. When repairing holes of less than 1 in. that has been created by scaffold anchors, pipe, etc. James Hardie recommends a backer rod be placed into hole and sealed to prevent water infiltration. James Hardie will assume no responsibility for water infiltration.

BACK PRIMING/BACK SEALING

James Hardie does not require any of its siding products to be back sealed or back primed prior to installation in the field.